



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4353-3

Job Sheet 187439



Part No: D4353-3

Job Qty: 8 ea

Part Name: Bearpaw Insert



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Waterjet - Flow - 1	8 pcs	12/24/18	12/24/18	0.00	0.58	Waterjet - Flow		18/12/18
130	CNC Vertical Machining	8 pcs	12/24/18	12/24/18	0.00	4.02	HAAS1-4		Rt 2018-12-12
140	QC	8 pcs	12/24/18	12/24/18	0.00	0.00	QC2 Machining-2		Rt 2018-12-12
150	QC	8 pcs	12/24/18	12/24/18	0.00	0.00	QC8 Machining-2		DEC 24 2018 68
151	Packaging	8 pcs	12/24/18	12/24/18	0.00	0.00	Packaging3		9-89 9-DAS GA 110
190	QC21-SA	8 Ea	12/24/18	12/24/18	0.00	0.00	QC21		DEC 27 2018 70 9-89

Part Op 120 - Cut Blank as per D4355-3 File Blank:5.125" x 4.375" x 1.00"

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per FolioFB051 and Dwg FOLIO

REV: _____ DWG REV: _____ 3-Deburr

140 - QC2- Inspect parts off machine FAI/FAIB

150 - QC8- Inspect parts - second check

151 - Identify as per dwg & Stock Location: _____ LOCATION : GA

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	1.6000 sf (.2 ea)	120-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Waterjet - Flow - 1	MUHMWB10	2	297	0

Part Specifications

Specifications could not be found.

Plex 12/4/18 12:36 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Other/Details: _____ _____ _____					



Container No: S135554



Part: D4353-3

Job No: 187439

Serial No/Batch: S135554

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/07/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hewkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com